

Garant

Indexable insert for turning CC.T 09T308, for medium machining, Grade: HB725-1

**Order data**

Order number	260152 HB725-1
GTIN	4062406765934
Item class	21G

Technical description

Chip breaker	UM1
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.5 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.2 - 4 mm
Grade	HB725-1
Main application	UNI
Number of changes/inserts	2
Corner radius	0.8 mm

Tolerance	M
Cutting speed v_c main application	50 - 250 m/min
ISO code indexable insert	CCMT 09T308
Type of product	Indexable insert for turning